

## STAINLESS STEEL PIPE DIMENSION AS PER ASTM & WEIGHT-KG. PER MTR. (ANSI B36.19)

Nominal Bore		Outside Diameter	Sch-5S		Sch-10S		Sch-40S		Sch-80S		Sch-160S		Sch-XXS	
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)
3	1/8	10.3	1.24	0.276	1.24	0.28	1.73	0.37	2.41	0.47	-	-	-	-
6	1/4	13.7	1.24	0.390	1.65	0.49	2.24	0.631	3.02	0.80	-	-	-	-
10	3/8	17.1	1.24	0.490	1.65	0.63	2.31	0.845	3.20	1.10	-	-	-	-
15	1/2	21.3	1.65	0.800	2.11	1.00	2.77	1.27	3.75	1.62	4.75	1.94	7.47	2.55
20	3/4	26.7	1.65	1.03	2.11	1.28	2.87	1.68	3.91	2.20	5.54	2.89	7.82	3.63
25	1	33.4	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1 1/4	42.2	1.65	1.65	2.77	2.70	3.56	3.38	4.85	4.47	6.35	5.61	9.70	7.77
40	1 1/2	48.3	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.16	9.54
50	2	60.3	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.1	11.07	13.44
65	2 1/2	73.0	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.4	9.53	14.9	14.2	20.39
80	3	88.9	2.11	4.51	3.05	6.45	5.49	11.30	7.62	15.2	11.1	21.3	15.24	27.65
100	4	114.3	2.11	5.84	3.05	8.36	6.02	16.07	8.56	22.3	13.49	33.54	17.12	41.03
125	5	141.3	2.77	9.47	3.40	11.57	6.55	21.8	9.53	31.97	15.88	49.11	19.05	57.43
150	6	168.3	2.77	11.32	3.40	13.84	7.11	28.3	10.97	42.7	18.2	67.56	21.95	79.22
200	8	219.1	2.77	14.79	3.76	19.96	8.18	42.6	12.7	64.6	23.0	111.2	22.23	107.8
250	10	273.1	3.40	22.63	4.19	27.78	9.27	60.5	12.7	96.0	28.6	172.4	25.40	155.15
300	12	323.9	3.96	31.25	4.57	36.00	9.52	73.88	12.7	132.0	33.32	238.76	25.40	186.97
350	14	355.6	3.96	34.36	4.78	41.3	11.13	94.59	19.05	158.08	35.71	281.70	-	-
400	16	406.4	4.19	41.56	4.78	47.29	12.7	123.30	21.41	203.33	40.46	365.11	-	-
450	18	457.2	4.19	46.80	4.78	53.42	14.27	155.80	23.8	254.36	45.71	466.40	-	-
500	20	508.0	4.78	59.25	5.54	68.71	15.09	183.42	26.19	311.2	49.99	564.68	-	-
600	24	609.6	5.54	82.47	6.35	94.45	17.48	255.41	30.96	442.08	59.54	808.22	-	-

### WEIGHT & THICKNESS OF S.S GAUGE PIPES

DIMENSION		10 SWG (3.2 MM)	12 SWG (2.6 MM)	14 SWG (2.1 MM)	16 SWG (1.65 MM)	18 SWG (1.2 MM)	19 SWG (1.0 MM)
Size	OD	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR
1/2"	12.7	0.754	0.651	0.552	0.452	0.342	0.290
5/8"	15.875	1.006	0.856	0.718	0.582	0.437	0.369
3/4"	19.05	1.258	1.061	0.883	0.712	0.531	0.448
1"	25.4	1.762	1.470	1.214	0.972	0.720	0.605
1 1/4"	31.75	2.266	1.880	1.544	1.232	0.909	0.763
1 1/2"	38.1	2.770	2.289	1.875	1.492	1.098	0.920
2"	50.8	3.778	3.108	2.537	2.012	1.476	1.235
2 1/2"	63.5	4.786	3.928	3.198	2.531	1.854	1.550
3"	76.2	5.794	4.747	3.860	3.051	2.232	1.865
3 1/2"	88.9	6.802	5.566	4.521	3.571	2.610	2.180
4"	101.6	7.810	6.385	5.183	4.091	2.988	2.495

## ASTM SPECIFICATION & TOLERANCE FOR TUBING & PIPING

Specification	Allowable Outside Diameter Variation in mm			Allowable Wall Thickness Variation		Exact Length Tolerance in mm		Testing
	Nominal Diameter	Over	Under	%Over	%Under	Over	Under	
ASTM-A213 Seamless Boiler Superheater and Heat Exchanger Tubes	Under 25.4	.1016	.1016	+20	-0	3.175	0	Flattening Test Tension Test Flare Test Hardness Test 100% Hydrostatic test Refer to ASTM A-450
	25.4-38.1 incl	.1524	.1524	+22	-0	3.175	0	
	38.1-50.8 excl	.2032	.2032	+22	-0	3.176	0	
	50.8-63.5 excl	.254	.254	+22	-0	4.46	0	
	63.5-76.2 excl	.3048	.3048	+22	-0	4.76	0	
	76.2-101.6 incl	.381	.381	+22	-0	4.76	0	
ASTM-A249 Welded Boiler Superheater, Heat Exchanger And Condenser Tubes	Under 25.4	.1016	.1016	+10	-10	3.175	0	Tension Test Flattening Test Flange Test Reverse Bend Test Hardness Test 100% Hydrostatic Test Refer to ASTM A-450
	25.4-38.1 incl	.1524	.1524	+10	-10	3.175	0	
	38.1-50.8 Excl	.2032	.2032	+10	-10	3.175	0	
	50.0-63.5 excl	.254	.254	+10	-10	4.762	0	
	63.5-76.2 excl	.3848	.3048	+10	-10	4.762	0	
	76.2-101.6 incl	.381	.381	+10	-10	4.762	0	
				Minimum Wall tubes + 18% 0 available On request				
ASTM-A269 Seamless & Welded Tubing for General Service	Untp 12.7	.13	.13	+15	-15	3.2	0	Flare Test (Seamless Only) Flange Test (Welded Only) Hardness Test Reverse Flattening Test (Welded only) 100% Hydrostatic Test Refer to ASTM-A269
	12.7-38.1 excl	.13	.13	+10	-10	3.2	0	
	38.1-88.9 excl	.25	.25	+10	-10	4.8	0	
	88.9-139.7 excl	.38	.38	+10	-10	4.8	0	
	139.7-203.2 excl	.76	.76	+10	-10	4.8	0	
ASTM-A270 Seamless & Welded Sanitary Tubing	25.4	.05	.20	+10.0	-10.0	3.2	0	Reverse flattening Test 100% Hydrostatic Test External' polish on all tubes Refer to ASTM A-270
	38.1	.05	.20	+10.0	-10.0	3.2	0	
	50.8	.05	.28	+10.0	-10.0	3.2	0	
	60.5	.05	.28	+10.0	-10.0	3.2	0	
	76.2	.08	.30	+10.0	-10.0	3.2	0	
	101.6	.08	.38	+10.0	-10.0	4.8	0	
ASTM-A312 Seemless & Welded pipe	3.175-38.1 incl	.4	.79	Minimum Wall 12.5% under nominal wall Specified		6.4	0	Tension Test Flattening Test 100% Hydrostatic Test Refer to ASTM A-530
	38.1-1016 incl	.79	.79			6.4	0	
	101.6-203.2 incl	1.59	.79			6.4	0	
						(Normally Random Lengths ordered)		
ASTM A-358 Welded pipe	219.08-750mm	+0.5%		-0.3		6.0		Refer to ASTM A-530

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